



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2562-001
Job Sheet 182006



Part No: D2562-001

Job Qty: 4 ea

Part Name: Strut 19.68"



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/15/18

Job Tracking No:

Due Date: 9/7/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D IPP F 02.04.15 Added dwg Rev.B1 NG

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		9/7/18	0.00	0.00	Start Up Small Fab-4		DAS
100	Brake NC	4 pcs		9/7/18	0.06	1.06	Brake NC 3		58 18/18/18
110	Small Fab	4 pcs		9/7/18	0.00	0.96	Small Fab		9-89 DAS
120	QC	4 pcs		9/7/18	0.00	0.00	QC5		38
130	Powdercoat	4 pcs		9/7/18	0.00	0.17	Powdercoat2		PK 18/18/18
140	QC	4 pcs		9/7/18	0.00	0.00	QC3		38
150	Packaging	4 pcs		9/7/18	0.00	0.00	Packaging3	57 353	6 9-89
160	QC21-SA	4 Ea		9/7/18	0.00	0.00	QC21		21 9-89

Part Op 100 - Punch to length as per Dwg D2562

Descriptions: 110 - 1- Bend end as per Dwg D2562 Angle "D"

130 - START TIME: 9.10

OUT. 400° Finish: 9.40.

MS3898

AUG 27 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.500W.035	304 Round Tube .500 X .035W	6.8268 ft (1.7067 ea)	90-Start up Operation	5084601

20.73

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.500W.035	7	313	0

Part Specifications



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S104752



Part: D2562-001

Job No: 182006

Serial No/Batch: S104752

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/24/18

1:15 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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